



LXSJ-A-250

铝幕墙自动走刀式铣床 Profiler Tool Milling Machine

[性能特点] [Product Features]

- 适用于各种型材端面、台阶面的成型加工。 It's a new type of curtain wall processing machine and applicable to various kinds of profiles end and step.
- 采用数控定位、刀具自动换刀工作方式，可实现较长型材的多数量、多批次的成型加工。 It can complete profile's, tools moving and longer profile shaped & finished many times & large quantity.
- 六套组合刀具可根据用户需求组合成任意尺寸，其中两组刀具可在180°范围内调节。 Six sets of tools can combine to casual dimension. Two of them can adjust in the range of 180 degree.
- 一次进给即可在型材端面铣削成所需的榫口尺寸。 The notch size can be completed with once feeding.
- 进给系统采用变频电机拖动，速度可调，切削进给平稳均匀，加工精度高，表面质量好。 The feeding system adopts variable frequency motor for moving, and the feeding speed can be adjusted stably. It can realize high accuracy and nice processing surface.

④ 技术参数 Technical Parameters

输入电源	Power supply	380V 50Hz
总功率	Total power for motor	4 × 3.0kW + 2 × 2.2kW
电机转速	Motor's rotation speed	2800r/min
气源工作压力	Air working pressure	0.5~0.8MPa
主轴刀头轴径	Motor shaft diameter	φ 27mm
铣刀数量	Number of tools	6 sets
		◆ 250铣刀 4件 ◆ 355铣刀 2件
刀具进给行程	Feeding journey of tool
工作台尺寸	Worktable measurement	510 × 480 mm
刀具调整行程	Cutter adjustment	横向 80mm (Horizontal direction 80mm) 纵向 280mm (Longitudinal direction 280mm)
外形尺寸	Contour dimension(L × W × H)	3650 × 1340 × 1585 mm
重量	Weight	2000kg