



# LMZA-1400

## 铝门窗液压重型组角机 Corner Crimping Machine for Aluminum Window and Door

### 性能特点

- 适用于铝门窗的角码式冲铆联接。
- 由液压系统提供组角动力，冲铆力量大，工作平稳。
- 组角刀上下调整范围大，适应较高型材的组角。
- 内定位可上下升降，方便取放型材。
- 可配置双刃组角刀。

### 产品特点

- It is suitable for the punch rivet connection of aluminum doors & windows.
- The corner combining power is supplied by the hydraulic system, with large punching and riveting force, processing stable.
- The combining cutters can be adjusted up and down within a large scope, which is suitable for the high profile.
- It is easy to take and put the profile with freely adjusting internal position.
- It can be configured with double-edge combining cutters, which strengthen the corner.
- Siemens control system to ensure machine work stable and reliable.

### 技术参数 Technical Parameters

电源	Power supply	380V 50Hz
电机功率	Motor power	2.2kW
额定油泵压力	Rated oil pump pressure	20Mpa
电机转速	Motor rotational speed	1400r/min
加工型材高度	Profile processing height	40-140mm
气源工作压力	Working pressure of air source	0.6-0.8Mpa
耗气量	Air consumption	2L/min
组角刀压力	Pressure of corner combining	60-80KN
外形尺寸	External dimensions	1700x1000x1300/1400mm
重量	Weight	750kg