



LY₆-50

铝门窗液压六座压力机 Punching Machine for Aluminum Window and Door

[性能特点]

- 该机器是铝门窗五金设备，主要用于铝合金型材的冲压工序。
- 与及设备配套的每个组合冲模可完成多个冲压工序。
- 通过更换不同位置即可实现不同规格型材的冲压加工。
- 采用圆盘式工作台，六个工作位置，可以安装六套模具。通过转动工作台，即可随时调用不同的模具，大大提高了工作效率。

[Product Features]

- Used for installation of aluminum window and door, and the punching processing of aluminum profiles.
- Punching process, by changing processing position, various types profiles can be processed.
- Adopt disk worktable, is equipped with six sets of die, can be used at any time by the worktable rotating, which greatly improves the production efficiency. Per work position can be used to turn around.

技术参数 Technical Parameters

电 源	Power supply	380V 50Hz
电机功率	Motor power	1.1kW
额定油泵压力	Rated oil pump pressure	10MPa
油箱容量	Capacity of oil box	20L
压力机额定压力	Press nominal pressure	50kN
闭合高度	Closing height	185mm
冲压行程	Punching travel	30mm
加工面的直线度	Processing deviation from Straightness	±0.1 mm
切割型面粗糙度	Cutting profile surface roughness	Ra12.5 μm
可装模具尺寸	Die size	250 × 200 × 215 (mm)
机床外形尺寸	Contour dimension	900 × 950 × 1420mm

